

Date: Thursday, 6/7/2007 3:32:06 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEBBING
 Job Number : 32866
 Estimate Number : 11201
 P.O. Number : N/A Part Number : D3320043
 This Issue : 6/7/2007 S.O. No. : N/A Drawing Number : D3320 REV. A OK AS PER
 Prsht Rev. : NC Project Number : N/A REV. B / PRELIMINARY
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 6/22/2007 Qty: 8 Um: Each
 Written By :
 Checked & Approved By : 07.06.08
 Comment : Est: A 05.02.09 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3950

C 207/06/11

Fabricate D3320-043 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material release note is required

(8)

2.0 D3320043P Webbing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

WEBBING

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

INSPECT WORK TO CURRENT STEP

4.0 QC5



Comment: INSPECT WORK TO CURRENT STEP

07.06.07

(28)

(28)

counter

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C 207/06/27 (62)

Monique Prix (2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/7/2007 3:32:06 PM
User: Kjm Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 32866

Part Number: D3320043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

2007/06/29

Job Completion



U 2/8/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

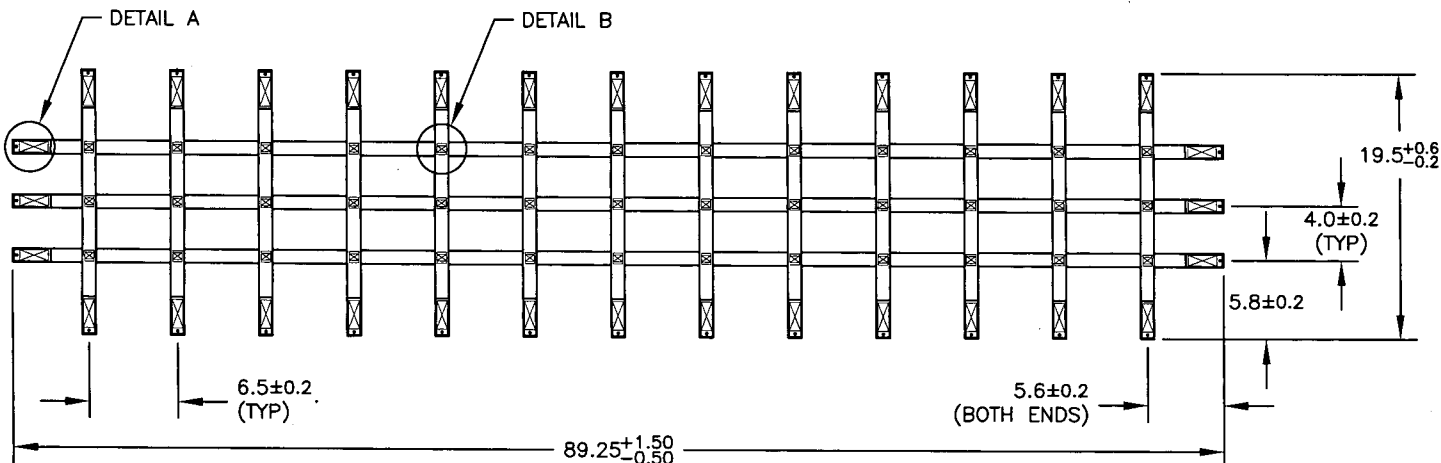
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

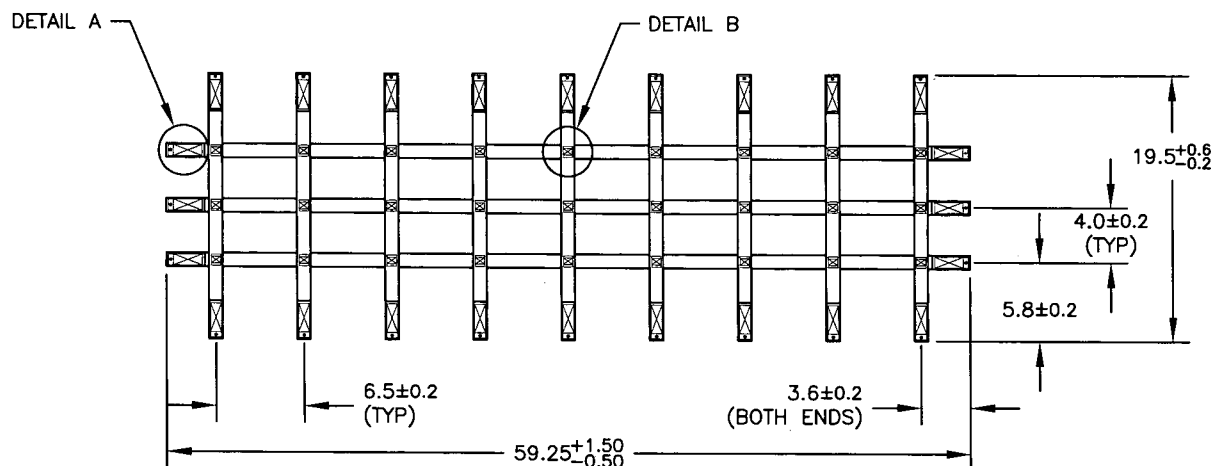
NOTE: Date & initial all entries

PRELIMINARY ISSUE

DESIGN	D4	DRAWN BY	JB	DART AEROSPACE LTD
CHECKED	LE	APPROVED		HAWKESBURY, ONTARIO, CANADA
DATE	07.05.29	TITLE	WEBBING	REV. B
				SHEET 1 OF 2
				SCALE 1:1.3
A	04.09.28	NEW ISSUE		
B	07.05.29	REVISED TOLERANCE AND REFORMAT		



D3320-041 WEBBING



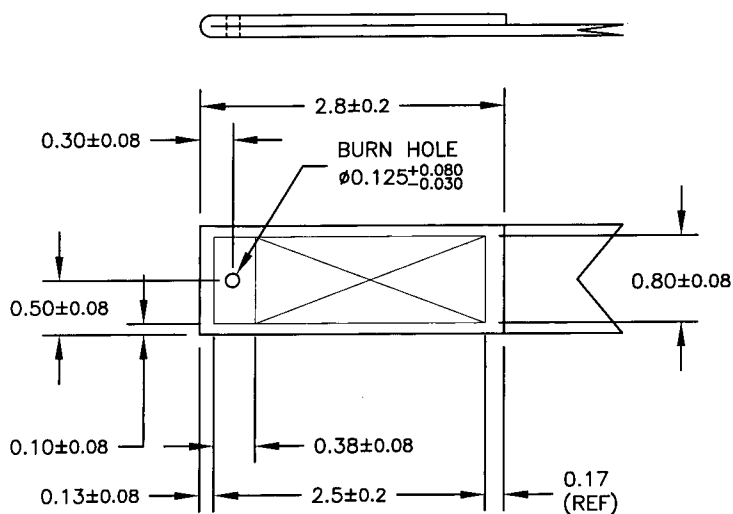
D3320-043 WEBBING

NOTES:

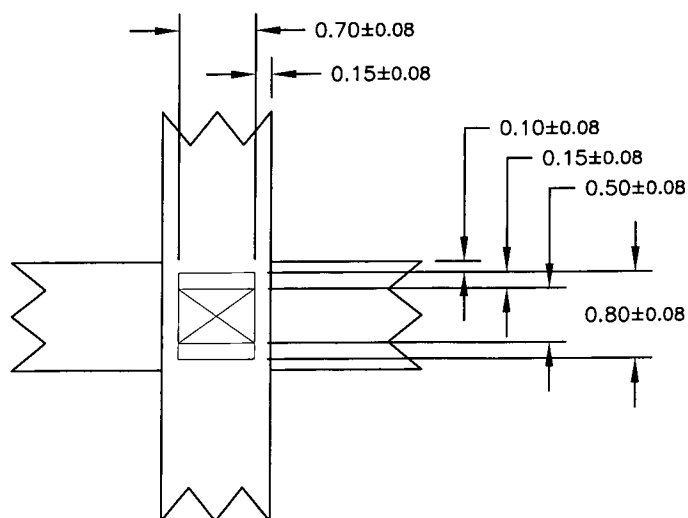
- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A, COLOR RED.
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED.
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B.
- 4) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH.
- 5) HOT CUT WEBBING ENDS TO PREVENT FRAYING.
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 7) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

PRELIMINARY ISSUE

DESIGN PH	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3320	REV. B SHEET 2 OF 2
DATE 07.05.29		TITLE WEBBING	SCALE NTS



DETAIL A
TYPICAL WEBBING TERMINATION DETAIL



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

26299

Ship Date

27-Jun-07

Ship To:

Dart Aerospace

1270 Aberdeen Street
Att: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

19926

Order Date

12-Jun-07

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

PO00003950

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92- 26299

Item No.

Qty

UOM

Qty Shipped/Returned

Qty Backordered

Description

8426-002

8

EA

8

Webbing Ass'y, Red/59.25" long x 19.5" wide

Drawing No: D3320-043

Rev: B PRELIM

Comments:

Lot No: BATCH0000000001 Qty: 8

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.
R92-26299
Ship Date
27-Jun-07

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

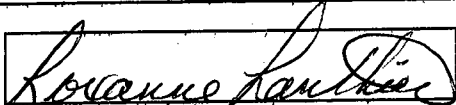
Dart Aerospace
1270 Aberdeen Street
Att: C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No. 19926	Order Date 12-Jun-07	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number PO00003950	Ship Via Pick-Up	Packing Slip No. 26299	
Item No. 8426-002	Qty 8	UOM EA	Qty Shipped/Returned 8
Description Webbing Ass'y, Red/59.25" long x 19.5" wide Drawing No: D3320-043 Rev: B PRELIM			Qty Backordered

Comments:
Lot No: BATCH0000000001 Qty: 8

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected tested and conform to all specifications and requirements detailed in the contract or purchase order Objective evidence to support this release note is on file and can be made available upon request.



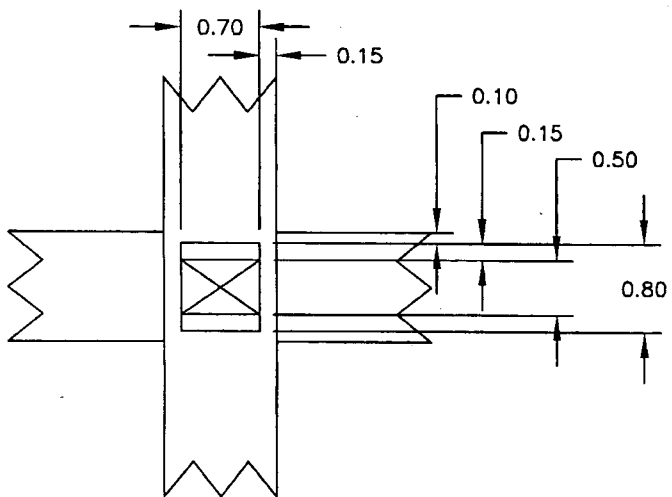
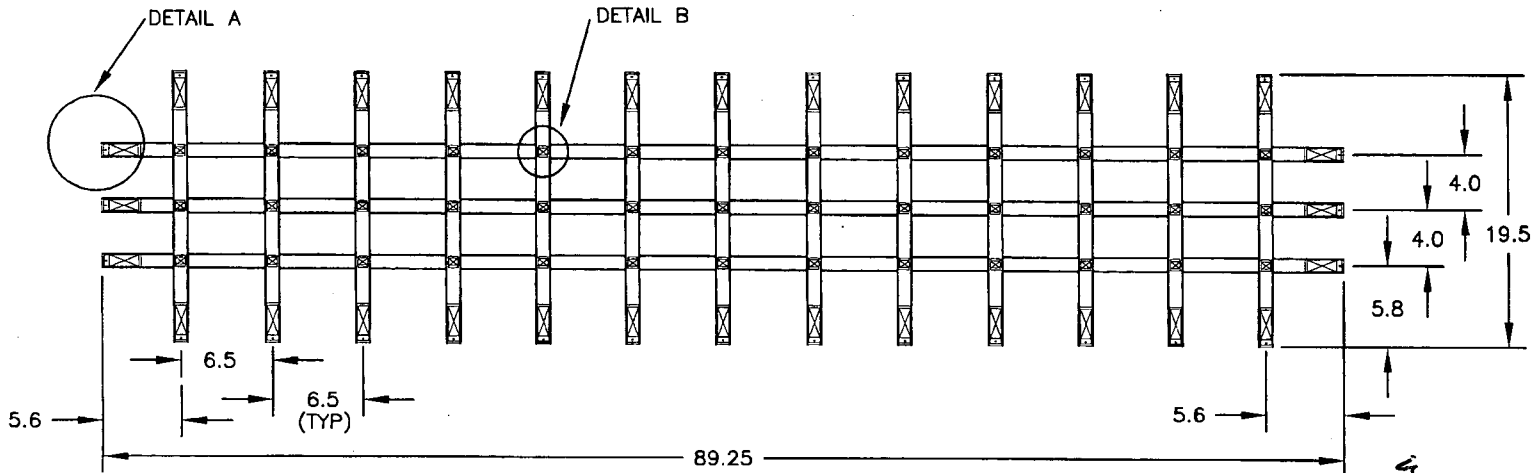
Authorized Inspector

06/27/2007

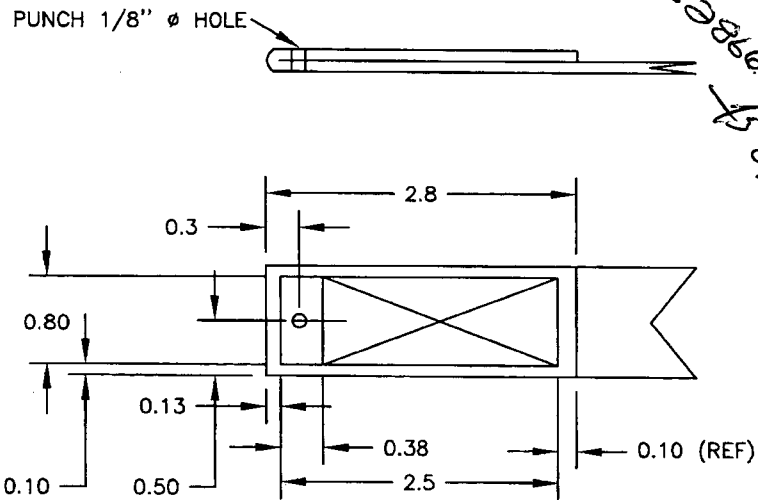
Date

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
PH	PH	DRAWING NO.	REV. A
CHECKED PH	APPROVED PH	D3320	SHEET 1 OF 2
DATE	TITLE		
04.09.28	WEBBING		
A	04.09.28		SCALE NTS
NEW ISSUE			



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL



DETAIL A
TYPICAL WEBBING TERMINATION DETAIL

D3320-041 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

UNDER REVIEW

RELEASED

04.12.11

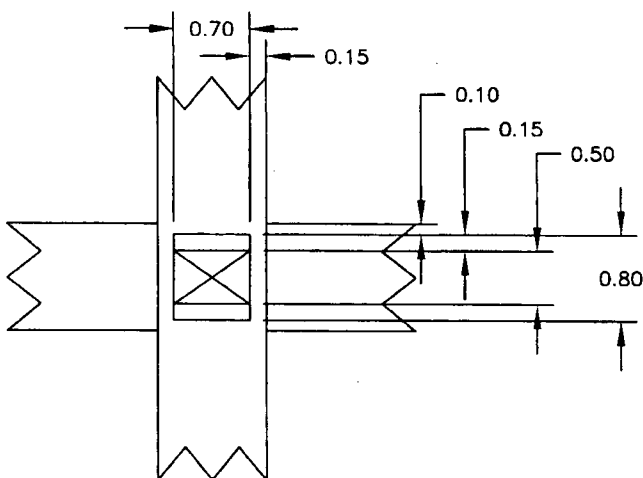
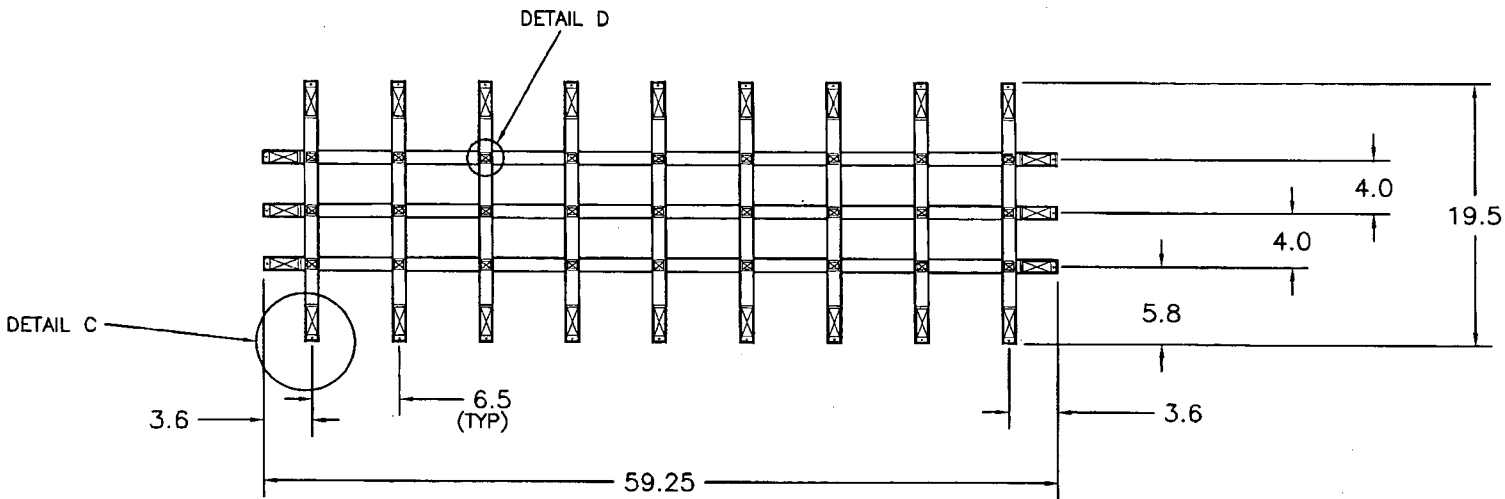
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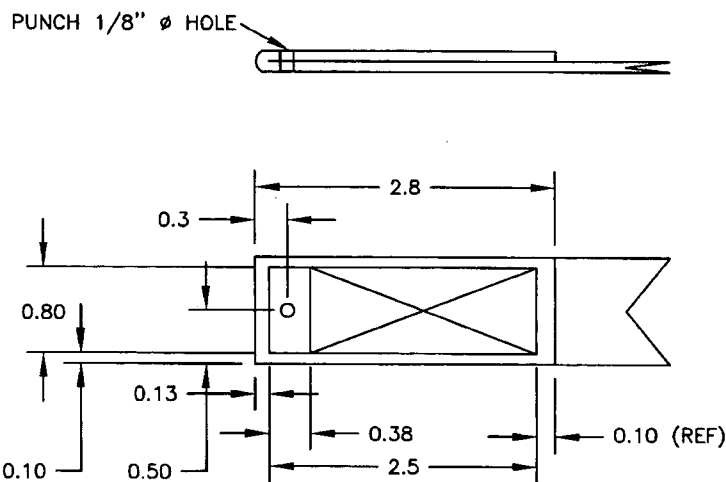
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DART

DESIGN	AW	DRAWN BY	AW	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	D3320
DATE	04.09.28	TITLE	WEBBING	REV. A	SHEET 2 OF 2
				SCALE	NTS



DETAIL D
TYPICAL WEBBING INTERSECTION STITCH DETAIL



DETAIL C
TYPICAL WEBBING TERMINATION DETAIL

D3320-043 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS C AND D. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

UNDER REVIEW

03.06.05

RELEASED

04.12.16